

Teslnik's Intelligent Screw Counter for Electric Screwdriver



Features comparison with BSD Counter SKP- BC32HL



VS



1. Tightening/Operational Status LED

Tesnik's Intelligent Counter

5 Different Colour for indicating different operation status



Yellow For Setting Access



Green for OK Status



Blue for Forward Screwdriver Run



Purple for reverse Screwdriver Run



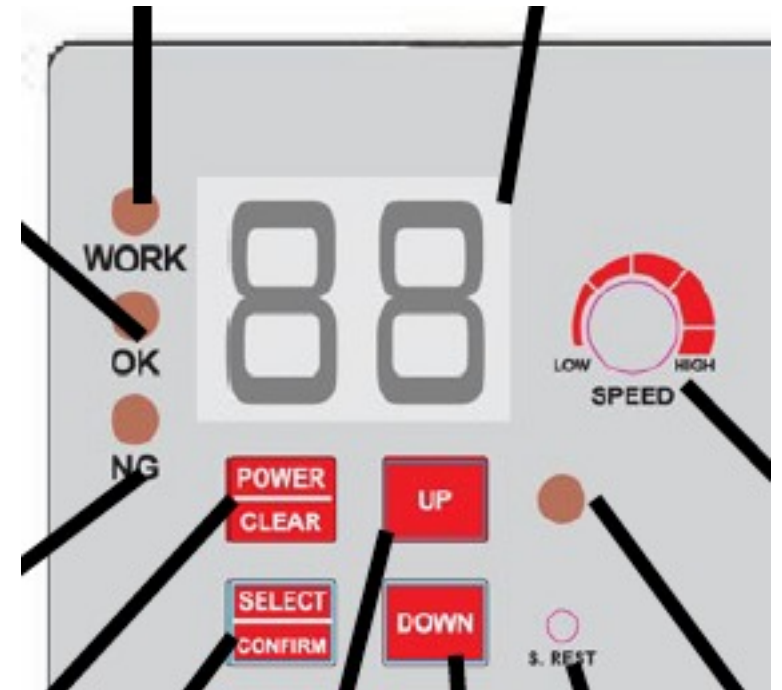
Red for NG Status

Always know Screw Tightening status with RGB Led.

VS

BSD Counter

Only Red Colour LED



2. OK/NG judgement on Thread Count basis



Tesnik's Counter

OK/NG judgement on the basis of Thread Count of Screw



Illustration image of tesnik's Counter LCD



Capture these common Assembly defects with simplicity of easy setting on LCD.

VS

BSD Counter

Not Available

PROCESS TO SET UP SYSTEM:

1. Please connect the cord, turn on the power switch until LED shows number.
2. Please press SELECT key over three seconds till buzzer making sound, the panel will show **SL 01** to push UP/DOWN to decrease or increase the number, it can set up five units of number.
3. To press SELECT key, buzzer will sound, the panel will show **SC 01** to push UP/DOWN to decrease or increase number, the maximum can set up 99.
SC: To set up counting number.
4. To press SELECT, the screen will show **AL 10** push UP/DOWN to increase or decrease number, the maximum can set up 9.9.
At: Automatic set up CLEAR time.
5. To press SELECT, the screen will show **AC 00** push UP/DOWN to increase or decrease number, the maximum can set up 9.9.
Rc: To set up slow-start time.
6. To press SELECT, the screen will show **HE 20** push UP/DOWN to increase or decrease number, the maximum can set up 9.9.
Ht: Stop time.
7. To press SELECT, the screen will show **LE 00** push POWER key **00**, adjust decimals, UP/DOWN to increase or decrease number, the maximum can set up 9.99.
Lt: Set up Detect Start Time. "02" means 0.02.
8. To press SELECT, the screen will show **LL 00** push POWER key **00**, adjust decimals 00. push UP/DOWN to increase or decrease number, the maximum can set up 9.99.
LL: No times confirmed within set-up time after fastening. "02" means 0.02.
9. To press SELECT **05** to confirm.

Complex setting process for other functions.

3. OK/NG Judgement on the basis of Runtime with display on LCD for better judgement

Teslnik's Counter

OK/NG judgement on the basis of Runtime



Illustration image of teslnik's Counter LCD

Screw tightening Runtime Display helps user to identify Assembly defects and capture Part/Screw variations in real time.

BSD Counter

Not Available

VS

Capture difference in part variation with Precise Runtime shown on LCD in millisecond.

4. Automatic Program Change

Tesnik's Counter

For Production line with various models running in same line: Automatic Program change 2 options are available:

1. Batch Count- 15 Programs
2. RFID Card Based Program Change. - 15 programs

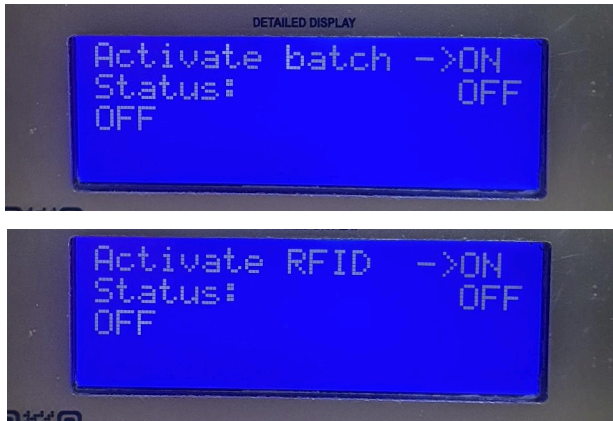


Illustration image of tesnik's Counter LCD.

For Multi - model Line where Different length screw are used for different parts. This feature is must to have.

For Easiest Program Change technology, suitable of Multi Model Assembly line.

BSD Counter

5 programs only.

VS

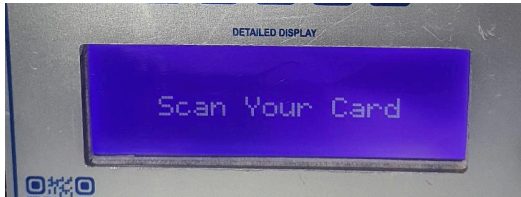
SW6 : Arrangement form: The memory can save five units number, user can push switch ON, the system will automatically arrange five units, easy for user to make arrangement at work.



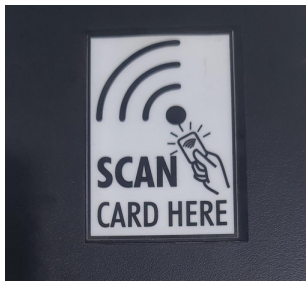
5. RFID CARD based setting access

Tesnik's Counter

With Smart RFID Card Based Setting access, now no one can change/tamper production settings without authorized RFID card.



Step 1- For setting access



Step 3 - Use Exclusive assigned Master Card on Top panel.



Step 3- Access Granted.

VS

BSD Counter

No Setting Lock available-
Prone to change/tamper in
production setting.

For ensuring no unauthorized Setting access of Counter for Worry free and Audit Proof Production line.

6. Enable/Disable Inputs and Outputs digitally with just press of a button



Teslnik's Counter

Controlling Counter's External IO's just made easy-
Enable or Disable with easy Setting access on LCD.



Disable/Enable
External IO's Switch
with just press of a
button by selecting
ON/OFF on LCD

VS

BSD Counter

Mechanical DIP switch
based function.



Disable/Enable External
IO's Sensor option with
just press of a button by
selection ON/OFF on
LCD.

*Easiest way of configuring External IO's for
industrial Automation.*

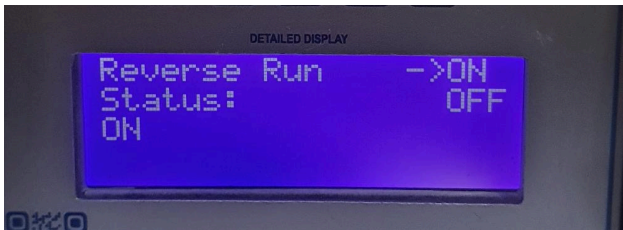
7. Intelligent Reverse Run/Count Control

Teslnik's Counter

Controlling Reverse Run/Rotation of Screw driver is just easy as On and OFF switch. Control Minus Count during Reverse rotation as per production need by just ON and OFF setting access.



Minus Count can be enabled or Disabled as per Production/Audit requirement in easiest possible way



Screw Driver's Reverse Run/Rotation can be Disabled as per Production requirement with any tampering of Screwdriver.

BSD Counter

Not Available

VS

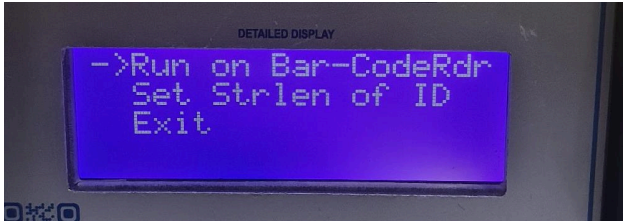
Easiest way of controlling Screwdriver's Reverse Rotation and Counter's Minus Count in case of Reverse Operation of Screwdriver.

8. Barcode Scan Based Screwdriver Run – Enable/Disable



Teslnik's Counter

Without Part Barcode Scanned, Screwdriver will not start/run. For Complete Poke-Yoke and traceability option.



STEP 1- Enable Run on Barcode in Setting.



STEP 2- Scan Barcode to Enable Screwdriver Start/Run



Screwdriver
Switched ON

STEP 3 – Start Screw Tightening as per Set Count.

For Barcode based Screwdriver assembly line

BSD Counter

Not Available

VS

Note: This feature is modular/optional with additional Charges.

9. Fastening/Screw tightening WIFI Data Output in Data Acquisition Software (DAS) for recording and traceability.



Teslnik's Counter

Record data of Assembly operation in DAS Software on your system with our Advance Industry 4.0 WIFI data output feature.

The screenshot shows the DAS - Data Acquisition Software interface. At the top, there's a menu bar with options like Home, Exit, Scan Ports, View Data, About, Activation Details, Feature Request, Support, and Settings. Below the menu, there's a section for 'Attions' with icons for Home, Scan Ports, View Data, About, Activation Details, Feature Request, Support, and Settings. The main area displays a table of data for a specific device (6E384A00) and program (P1). The table has columns for Time Stamp, Device ID, Device Tag, Device Ty..., Program..., Pattern, Screw Nu..., Process Time, Current Tor..., Unit, Status, Remarks, Ht, Lt, SC, Max Torque, and Min Torque. The data shows multiple rows of screw tightening operations with various statuses like 'NG' (Not Good) and 'OK'.

Time Stamp	Device ID	Device Tag	Device Ty...	Program...	Pattern	Screw Nu...	Process Time	Current Tor...	Unit	Status	Remarks	Ht	Lt	SC	Max Torque	Min Torque
23-04-2024 11:40:11	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	966	1.41	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:40:06	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	904	1.43	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:59	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	983	1.43	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:57	15074E6		TPL	P1		-1	-	-	-	-	Reverse			4	-	-
23-04-2024 11:39:55	6E384A00	BAKON MO...	TPL	P1	INACTIVE	1	851	1.45	Nm	OK	Timer OK & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:51	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	939	1.34	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:48	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	930	1.42	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:44	6E384A00	BAKON MO...	TPL	P1	INACTIVE	0	899	1.33	Nm	NG	More than Ht & Torque OFF	890	740	4	28.20	2.50
23-04-2024 11:39:33	6E384A00	BAKON MO...	TPL	P1	INACTIVE	4	851	1.42	Nm	OK	Batch OK	890	740	4	28.20	2.50

BSD Counter

Not Available

VS

For Traceability and data recording of Screw tightening in assembly operation .

Note: This feature is modular/optional with additional Charges.

10. Warranty for Teslnik's Intelligent Counter

Teslnik's Counter

BSD Counter

Warranty – 2 Years

VS

6 months

Thank you

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Youtube - <https://www.youtube.com/@tesnikprivatelimited7534>

Linkedin - <https://www.linkedin.com/company/tesnik-private-limited/?viewAsMember=true>